



1. SHAPE OF DISHED END : TORISPHERICAL
2. DISHED ENDS SHALL BE MANUFACTURED AS PER ND-4200 OF ASME SECTION-III ND AND NPCIL APPROVED TECHNICAL SPECIFICATION NO : CDE-19-3418.
3. FORMING PROCEDURE QUALIFICATION TEST TO BE CONDUCTED ON TEST COUPONS AS PER CLAUSE NO-8 OF SPECIFICATION NO : CDE-19-3418.
4. PLATE MATERIAL TO BE USED FOR FORMING SHALL BE IN NORMALISED CONDITION & ULTRASONICALLY EXAMINED AS PER SA 578 LEVEL-B.
5. EDGE PREPARATION REQUIRED AS PER DETAIL-A SHOWN.
6. AFTER FORMING COMPLETE DISH END (INSIDE & OUTSIDE) INCLUDING KNUCKLE PORTION & EDGE PREPARED ENDS SHALL BE CHECKED BY DYE PENETRATION EXAMINATION AS PER SPECIFICATION NO : CDE-19-3418 CLAUSE NO.11.
7. TOLERANCE ON FORMING : AS PER CLAUSE ND-4222 OF ASME SECTION-III ND UNLESS OTHERWISE SPECIFIED.
8. PRESSING TO BE DONE FROM SINGLE PIECE BLANK.
9. HEAT TREATMENT(HT) - DISHED END TO BE NORMALISED AFTER FORMING,AS PER APPROVED PROCEDURE.
10. PURCHASE DISHED END NUMBER FOR IDENTIFICATION : DE 4239 TO 4242

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|  न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड NUCLEAR POWER CORPORATION OF INDIA LTD. | | |
| <input checked="" type="checkbox"/> अनुमोदित / APPROVED <input type="checkbox"/> टिप्पणी के अनुसार अनुमोदित / APPROVED AS NOTED <input type="checkbox"/> संशोधन की आवश्यकता / रोकें । PROCEED WITH / HOLD FABRICATION <input type="checkbox"/> अंतिम ट्रांसपैरेन्सी एवं प्रिंटिंग भेजें । SEND FINAL TRANSPARENCIES & PRINTS <input type="checkbox"/> संशोधन करें एवं अनुमोदन के लिए पुनः प्रस्तुत करें। REVISE AND RESUBMIT FOR APPROVAL | | |
| जाँचकर्ता CHECKED BY | समीक्षकर्ता REVIEWED BY | अनुमोदनकर्ता APPROVED BY |
|  शिक्षाप्रकाश 10/4/19 |  A. J. Singh 10/4/19 |  L. N. Singh 10/4/19 |

[illegible]

28 → CARD TYPE-3

28 —→ CARD TYPE-1

28 —→ CARD TYPE-2

[illegible]